



**TABLE C: SUMMARY OF CHALLENGE CARDS**

There are 24 unique Challenge Card corresponding to each of the 24 unique Growth Card. For games with a maximum of 4 teams, there are 48 challenge cards (unique challenge cards are doubled). When there are 5-8 teams in a game, the total number of unique challenge cards are quadrupled – 96 cards.

To use a Challenge Card your team must have completed a stage successfully prior to being able to challenge another team in a given stage. Remember bonus cards can be used as challenge cards (in addition to regular challenge cards but bonus cards have to be earned).

Unique Card name	Stage & Type of Card	Stage completion requirement	Benefit if you challenge another team in Mil \$	Loss to you if challenged by another team Or your challenge is reversed using a bonus card in Mil \$
Vendor Management	Stage 1 process 1	1	4 Mil \$	4 Mil \$
Supply Chain	Stage 1 process 2	1	5 Mil \$	5 Mil \$
Inventory Management	Stage 1 process 3	1	6 Mil \$	6 Mil \$
Customer Relations Management	Stage 1 process 4	1	10 Mil \$	10 Mil \$
Communications Management	Stage 1 process 5	1	11 Mil \$	11 Mil \$
Financial Management	Stage 1 process 6	1	12 Mil \$	12 Mil \$
Accounting System	Stage 2 System 1	2	15 Mil \$	15 Mil \$
Information IT System	Stage 2 System 2	2	18 Mil \$	18 Mil \$
Recruiting System	Stage 2 System 3	2	20 Mil \$	20 Mil \$
Training System	Stage 2 System 4	2	22 Mil \$	22 Mil \$
Reward System	Stage 2 System 5	2	30 Mil \$	30 Mil \$
Governance System	Stage 2 System 6	2	33 Mil \$	33 Mil \$
Marketing Strategy	Stage 3 Strategy 1	3	35 Mil \$	35 Mil \$
Operations Strategy	Stage 3 Strategy 2	3	37 Mil \$	37 Mil \$
Low Cost Strategy	Stage 3 Strategy3	3	42 Mil \$	42 Mil \$
Social Media Strategy	Stage 3 Strategy4	3	50 Mil \$	50 Mil \$
Innovation Strategy	Stage 3 Strategy 5	3	55 Mil \$	55 Mil \$
Differentiation Strategy	Stage 3 Strategy 6	3	60 Mil \$	60 Mil \$
Vertical Integration Strategy	Stage 4 Corporate Strategy 1	4	75 Mil \$	75 Mil \$
Strategic Alliance Strategy	Stage 4 Corporate Strategy 2	4	85 Mil \$	85 Mil \$
Global Strategy	Stage 4 Corporate Strategy 3	4	95 Mil \$	95 Mil \$
Diversification Strategy	Stage 4 Corporate Strategy 4	4	105 Mil \$	105 Mil \$
White Canvas Strategy	Stage 4 Corporate Strategy5	4	115 Mil \$	115 Mil \$
Acquire A Competitor Strategy	Stage 4 Corporate Strategy 6	4	125 Mil \$	125 Mil \$